

Semi/Non-Precious (PALLADIUM MORE THAN 30%)

1 Turn on the power switch on your right side

2 Choose your course by  (0 to 99)

1. **START TEMP** will flash
2. **START TEMP** illuminates

3 Put the alloy into CERAMIC CRUCIBLE

4 Put CERAMIC CRUCIBLE into CRUCIBLE COUNTER

Press



5 Put CERAMIC CRUCIBLE into the muffle

Press



Double click



***DON'T PRESS**
(AIR has to be on)



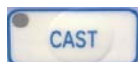
button

1. Argon flow nozzle comes down
2. **CAST TEMP** will flash
3. **HOLD TIME** will illuminate

***ARGON GAUGE (a red ball) has to be 1.5**

6 Machine will beep

Press



Argon flow nozzle goes back in

7 Put your burned-out casting ring on the muffle

8 Close the chamber lid and move the locking arm down to the bottom

Chamber will invert then revert automatically

9 Done

Open the chamber lid