

## 2. Precious/Semi Precious

(PALLADIUM LESS THAN 30%)

### ① Crucible (Carbon crucible, Ceramic crucible)

Place a **Carbon crucible** inside of **Ceramic crucible**. Then place the melting outlet of crucible

### ② Vacuum level set L / M / H

Set the vacuum level to **H**

### ③ Pressure timing set 1 / 2 / 3

Set the pressure timing to **2**

### ④ Alloy Putting

Put the alloy then close the lid

### ⑤ Standby Melting

Press **[Stand by]**

### ⑥ Retention Stage

Press **[Retention]** then open the lid

### ⑦ Casting ring set

Set a burned-out casting ring without gap between melting outlet and the casting ring then close the lid

### ⑧ Final melting

Press **[Final]**

### ⑨ Casting

Press **[Casting]** when alloy is fully melted

### ⑩ Finish

Press **[Finish]** when display shows 1.2