

KDF Zirconia Disc Firing Schedule for KDF Zircom Machines

Normal Firing Schedule (Zircom Standard/ Zircom Plus/ Ceramic Tray use of Zircom Speed)

	Temp(°C)	Time(h:m)
Step1	1500	3:05
Step2	1500	2:00
Step3	400*	2:18

total 7:23



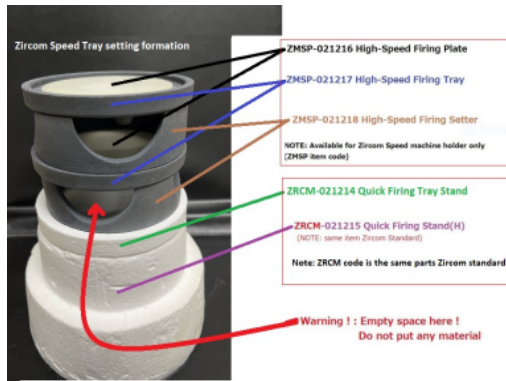
Note: *Original Schedule natural cooling to 20°C But Zircom machine has programmed open the table reached under 400°C for cooling.

High Speed Firing Schedule (Only Zircom Speed machine use with SiC Black Trays)

	Temp(°C)	Time(h:m)	Table Level
Step1	1000	0:12	
Step2	1500	0:18	
Step3	1500	0:30	
Step4	1400	0:03	
Step5	1200	0:05	
Step6	800	0:12	5*

total1:20

* for quick cooling



Scan for more information

